



6000 SERIES, SLIDING PATIO DOOR,
NON-IMPACT RESISTANT,
BYPASS AND EXTERIOR POCKET,
2, 3 & 4 TRACK CONFIGURATIONS
MODELS 6200, 6300, 6400 & 6500

GENERAL NOTES:

- 1) THIS PRODUCT HAS BEEN EVALUATED AND IS IN COMPLIANCE WITH THE 6TH EDITION (2017) FLORIDA BUILDING CODE (FBC) INCLUDING THE "HIGH VELOCITY HURRICANE ZONE" (HVHZ).
- 2) PRODUCT ANCHORS SHALL BE AS LISTED AND SPACED AS SHOWN ON DETAILS. ANCHOR EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.
- 3) WHEN USED IN AREAS REQUIRING WIND BORNE DEBRIS PROTECTION, THIS PRODUCT IS REQUIRED TO BE PROTECTED WITH AN IMPACT RESISTANT COVERING THAT COMPLIES WITH FBC SECTIONS 1609.1.2, R301.2.1.2 AND 1626 (HVHZ).
- 4) FOR 2X STUD FRAMING CONSTRUCTION, ANCHORING OF THESE UNITS SHALL BE THE SAME AS THAT SHOWN FOR 2X BUCK MASONRY CONSTRUCTION. 1X BUCKS ARE OPTIONAL, IF USED, INSTALLATION ANCHORS WILL GO THRU THE 1X INTO THE MASONRY CONSTRUCTION. CAN INSTALL DIRECTLY INTO MASONRY WITH A 1/4" MAX SHIM.
- 5) SITE CONDITIONS THAT DEVIATE FROM THE DETAILS OF THIS DRAWING REQUIRE FURTHER ENGINEERING ANALYSIS BY A LICENSED ENGINEER OR REGISTERED ARCHITECT.

TABLE 1: DESIGN PRESSURES

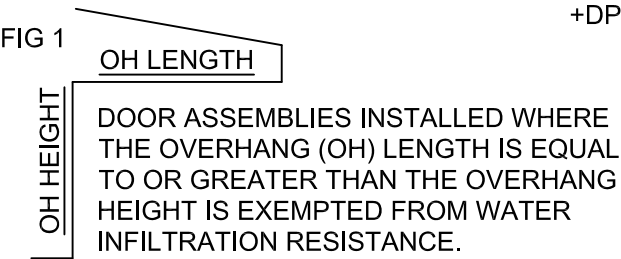
Design Pressure (+/- psf)															
Frame Height	DLO Height	DLO Width													
		33.855		39.855		43.855		46.200		47.855		49.855		51.855	
80.000	67.825	60.0	-82.8	55.5	-76.3	53.1	-73.1	51.8	-71.2	51.2	-70.5	50.4	-69.4	49.7	-68.4
84.000	71.825	56.4	-77.5	51.8	-71.2	49.5	-68.0	48.1	-66.2	47.6	-65.4	46.8	-64.3	46.1	-63.3
88.000	75.825	53.0	-72.9	48.6	-66.8	46.3	-63.6	44.9	-61.8	44.4	-61.1	43.6	-60.0		
92.000	79.825	50.0	-68.8	45.7	-62.9	43.5	-59.8	42.2	-58.0	41.6	-57.2				
95.500	83.325	47.7	-65.6	43.5	-59.8	41.3	-56.8	40.0	-55.0						

IF WATER INFILTRATION RESISTANCE IS NOT REQUIRED OR OVERHANG IS PER FIG 1, A SILL RISER IS NOT REQUIRED.

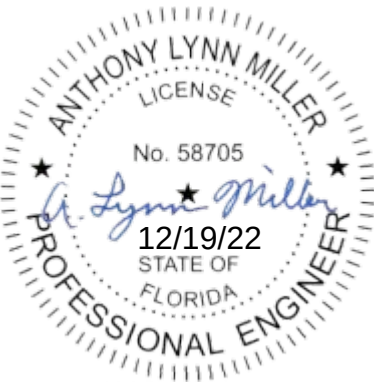
TABLE 2: SILL RISER POS. (+) DP

Water-Limited (+) Design Pressure		
Sill Riser	Sill Height	Max. (+) DP Allowed
None	1.688"	See Note B
Standard	2.81"	+50.0 psf
High Dam	4"	+60.0 psf

FIG 1



GENERAL NOTES.....	1
DP & ANCHOR TABLES.....	1
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TABLE 3: INSTALLATION ANCHORS

Anchor Type	Substrate	Min. Embedment	Min. Edge Distance	Min. On Center
1/4" Elco Ultracon	Concrete/CMU	1-3/8"	1-1/8"	4"
#10 SMS	Wood	1-3/8"	1-1/8"	1"
#10 SMS	Steel Stud	.056"	5/8"	1"

ANCHOR NOTES:

- 1) CONCRETE ANCHOR LOCATIONS AT THE CORNERS MAY BE ADJUSTED TO MAINTAIN THE MINIMUM EDGE DISTANCE TO MORTOR JOINTS.
- 2) CONCRETE ANCHOR LOCATIONS NOTED AS "MAX. ON CENTER" MUST BE ADJUSTED TO MAINTAIN THE MINIMUM EDGE DISTANCE TO MORTOR JOINTS, ADDITIONAL CONCRETE ANCHORS MAY BE REQUIRED TO ENSURE THE "MAX. ON CENTER" DIMENSION IS NOT EXCEEDED.
- 3) SHEET METAL SCREWS MUST PENETRATE A MIN. OF 3 THREADS THRU THE STEEL STUD.

NOTES:

- A) IF WATER INFILTRATION RESISTANCE IS REQUIRED, THE LESSER VALUES OF EITHER TABLE 1 AND TABLE 2 DETERMINES THE WATER LIMITED (+) DP.
- B) IF WATER INFILTRATION RESISTANCE IS NOT REQUIRED OR OVERHANG IS PER FIG 1, A SILL RISER IS NOT REQUIRED. IF SO, +DP'S SHOWN IN TABLE 1 MAY BE USED.

6000 SERIES SLIDING GLASS DOOR

BY:

REVISION:

DATE:

#:

DATE: 12/16/2022

SCALE: NTS

BY: LOGAN YODER

DRAWING # :

SGD6000-FPA-NI HVHZ

SHEET: 1 OF 11

GENERAL NOTES, DESIGN PRESSURES,
AND ANCHORS

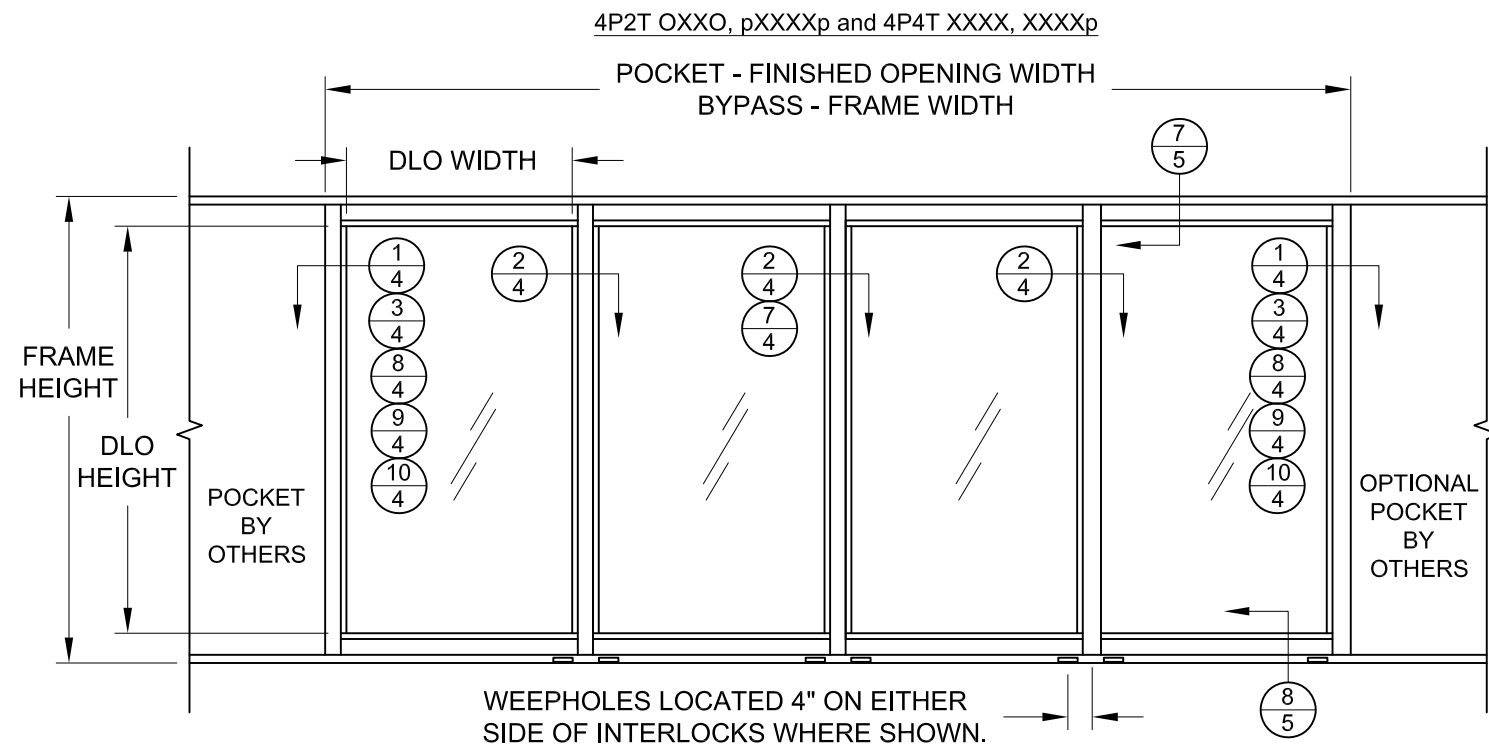
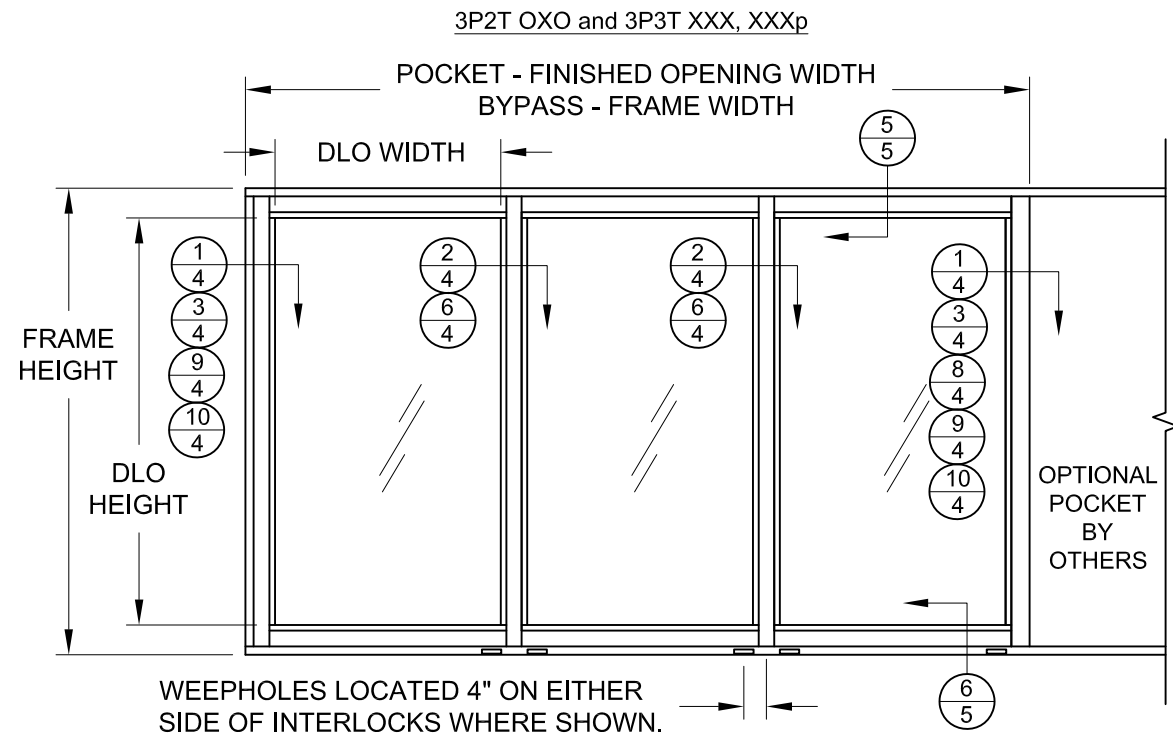
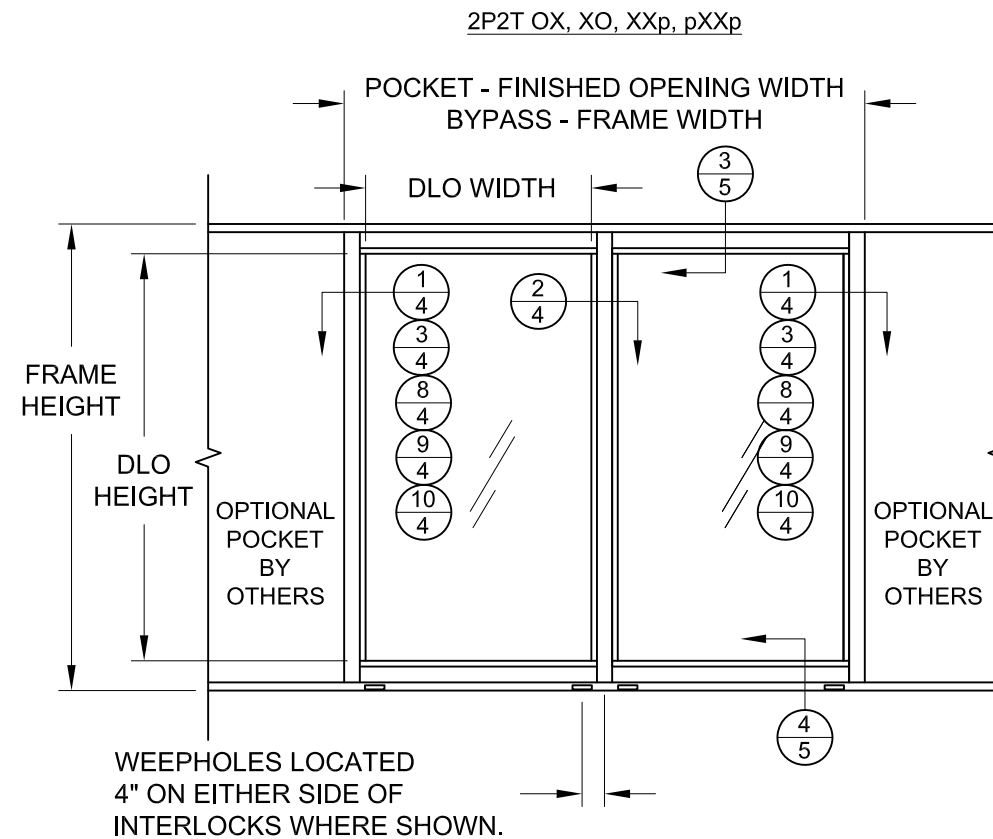
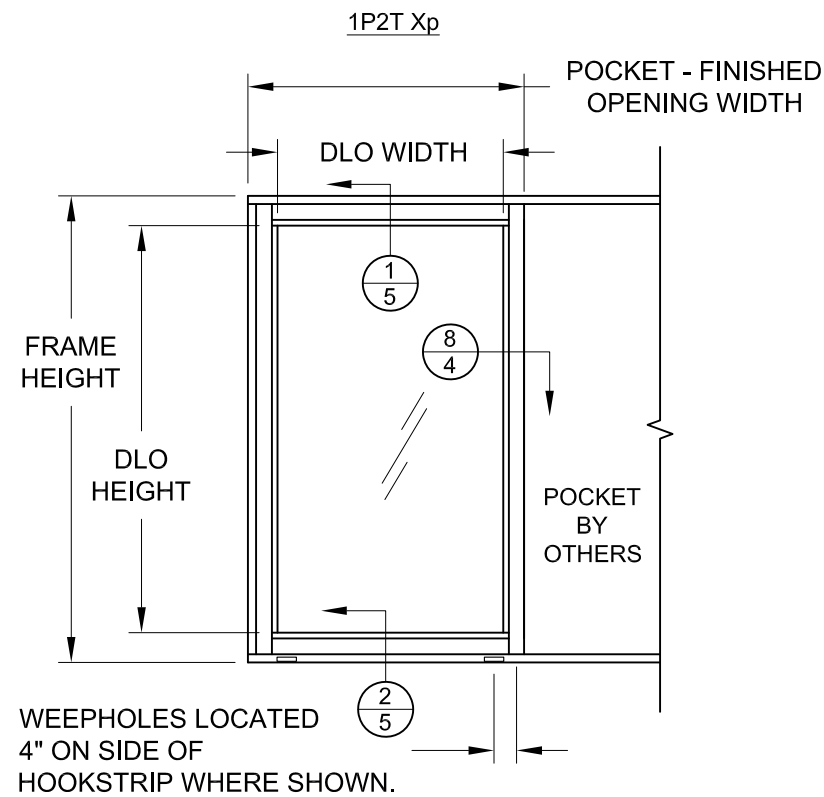
NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610



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CONFIGURATION NOTES:

- 1) SINGLE EXTERIOR POCKET CAN BE EITHER LEFT OR RIGHT.
- 2) POCKET WALL OR CAVITY IS NOT PART OF THIS APPROVAL AND IS TO BE DESIGNED BY OTHERS AND REVIEWED BY THE AUTHORITY HAVING JURISDICTION.

6000 SERIES SLIDING GLASS DOOR	BY:				
CONFIGURATIONS	REVISION:	ADDED 1/8" IG GLASS OPTION	DATE:	12/2022	#:
NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610					1
DATE: 12/16/2022					
SCALE: NTS					
BY: LOGAN YODER					
DRAWING # : SGD6000NI					
SHEET: 2 OF 11					



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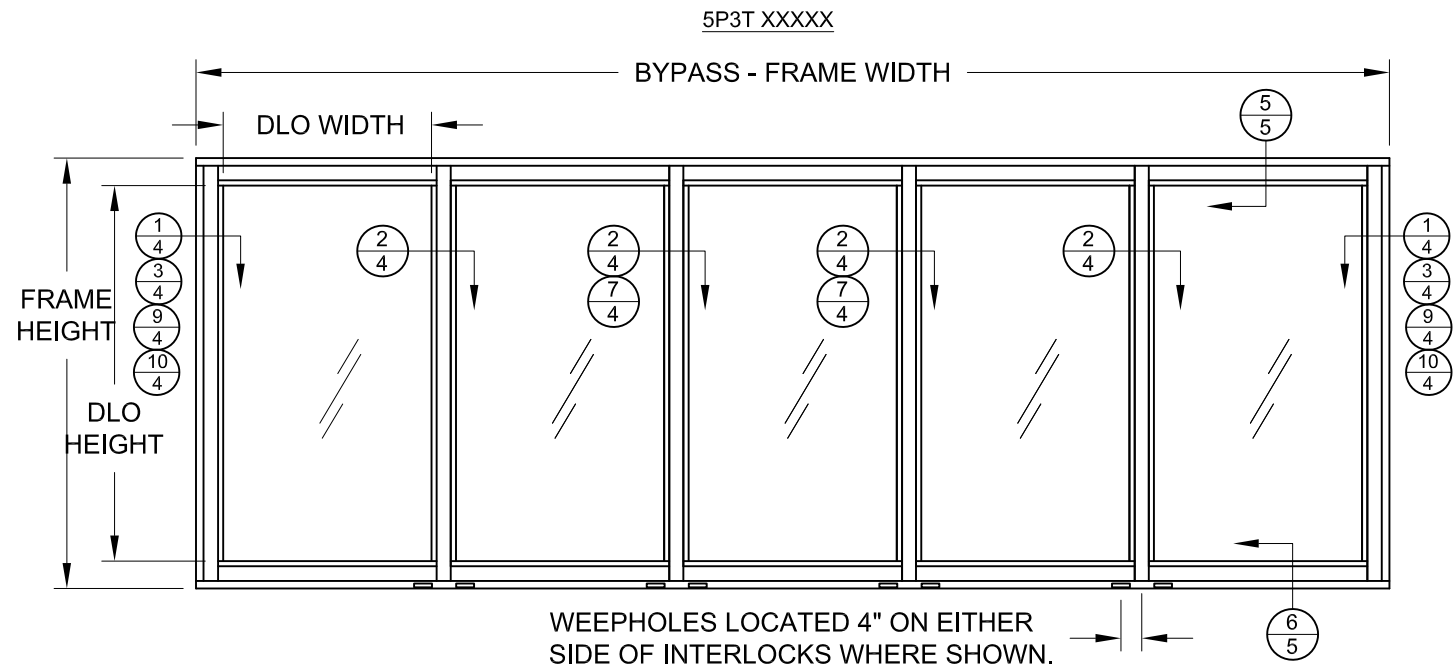
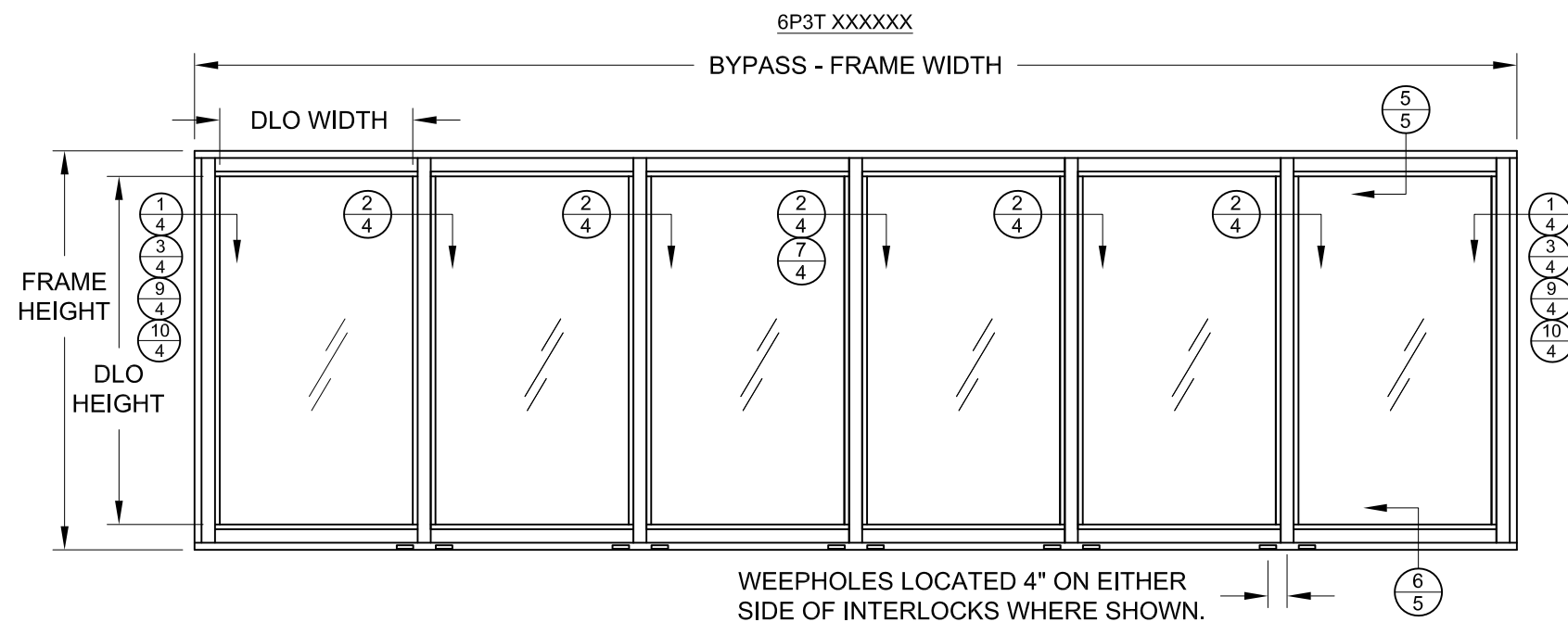


TABLE 4: PANEL DLO, FRAME/FINISHED OPENING WIDTHS

Configuration	Finished Frame Width (in)						
	DLO Width						
	33.855	39.855	43.855	46.200	47.855	49.855	51.855
1P2T Xp	39.594	45.594	49.594	51.939	53.594	55.594	57.594
2P2T XO, OX	84.00	96.00	104.00	109.53	112.00	116.00	120.00
2P2T XXp	78.37	90.37	98.37	103.06	106.37	110.37	114.37
2P2T pXXp	78.37	90.37	98.37	103.06	106.37	110.37	114.37
3P2T OXO	128.10	146.10	158.10	165.13	170.10	176.10	182.10
3P3T XXX	128.10	146.10	158.10	165.13	170.10	176.10	182.10
3P3T XXXp	117.16	135.16	147.16	154.19	159.16	165.16	171.16
4P2T OXXO	167.13	191.13	207.13	216.51	223.13	231.13	239.13
4P2T pXXXXp	155.94	179.94	195.94	205.32	211.94	219.94	227.94
4P4T XXXX	167.13	191.13	207.13	216.51	223.13	231.13	239.13
4P4T XXXXp	155.94	179.94	195.94	205.32	211.94	219.94	227.94
5P3T XXXXX	206.028	236.028	256.028	267.753	276.028	286.028	296.028
6P3T XXXXXX	244.808	280.808	304.808	318.878	328.808	340.808	352.808



6000 SERIES SLIDING GLASS DOOR

CONFIGURATIONS CONT. AND SIZING

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

REVISION:

ADDED 1/8" IG GLASS OPTION

DATE:

#:

DATE: 12/16/2022

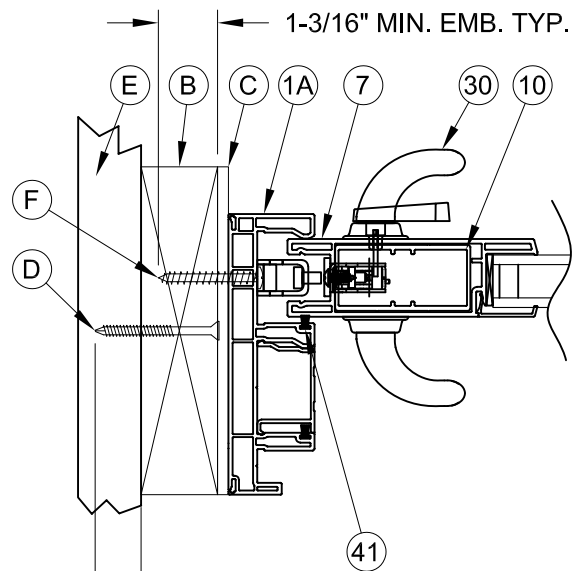
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BY: LOGAN YODER

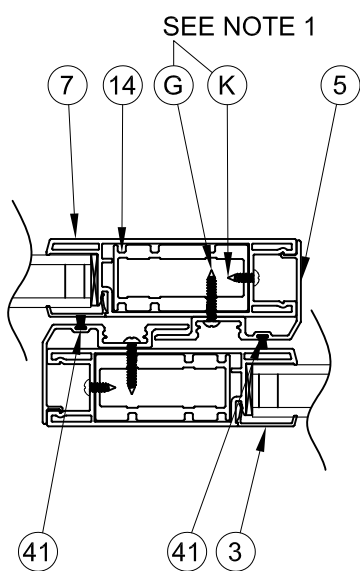
DRAWING # :

SGD6000NI

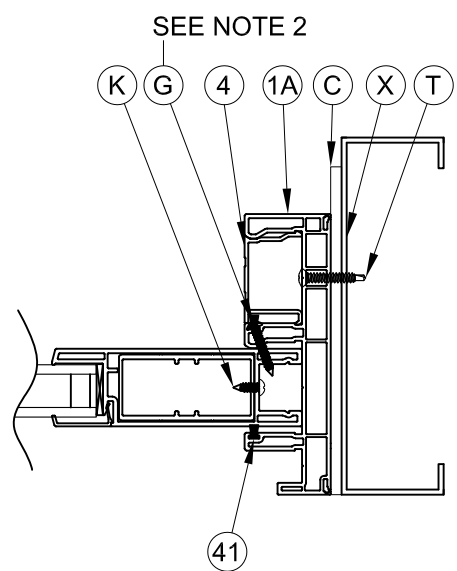
SHEET: 3 OF 11



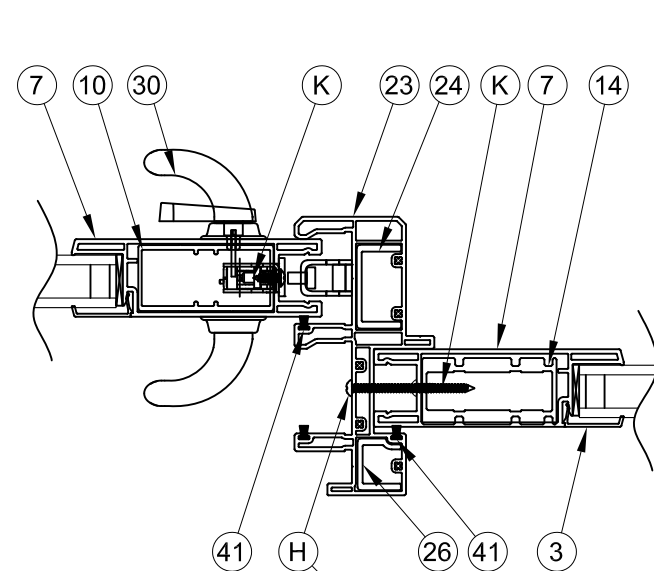
1 HORIZONTAL CROSS SECTION
4 2X BUCK CONSTRUCTION



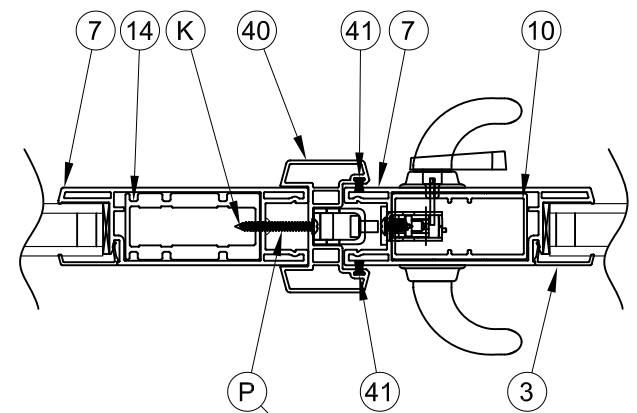
2 HORIZONTAL CROSS SECTION
4 INTERLOCK



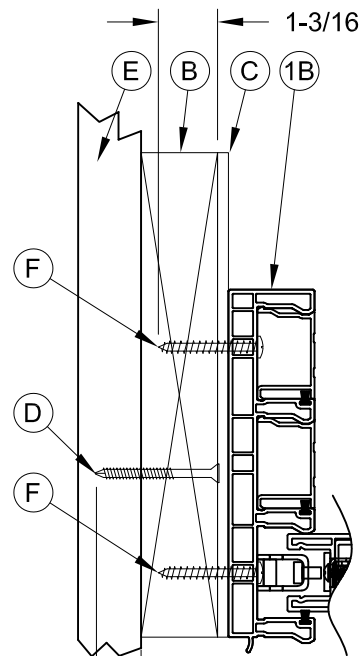
3 HORIZONTAL CROSS SECTION
4 STEEL STUD CONSTRUCTION
SEE NOTE 5



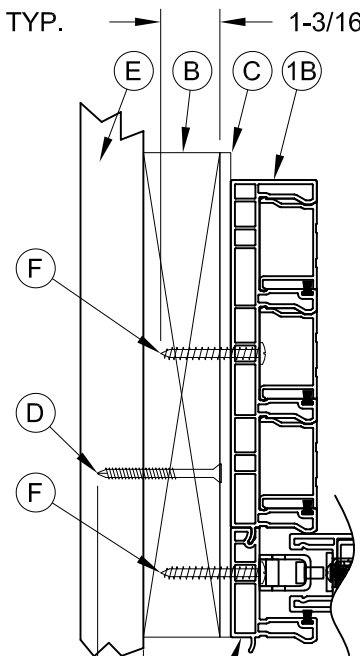
6 HORIZONTAL CROSS SECTION
4 MULLION (OFFSET BUTTSTILE)



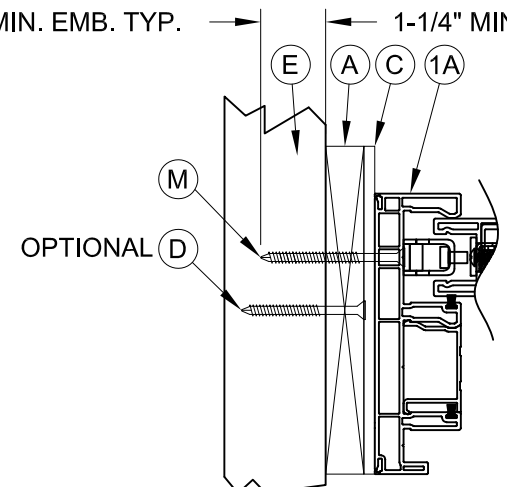
7 HORIZONTAL CROSS SECTION
4 ASTRAGAL



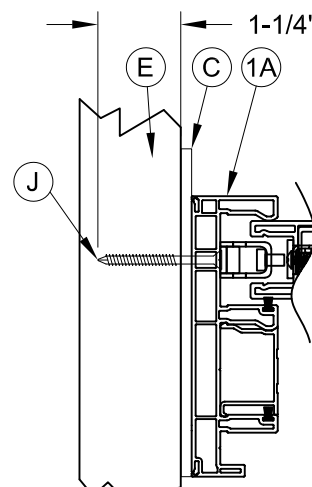
4 HORIZONTAL CROSS SECTION
4 2X BUCK CONSTRUCTION



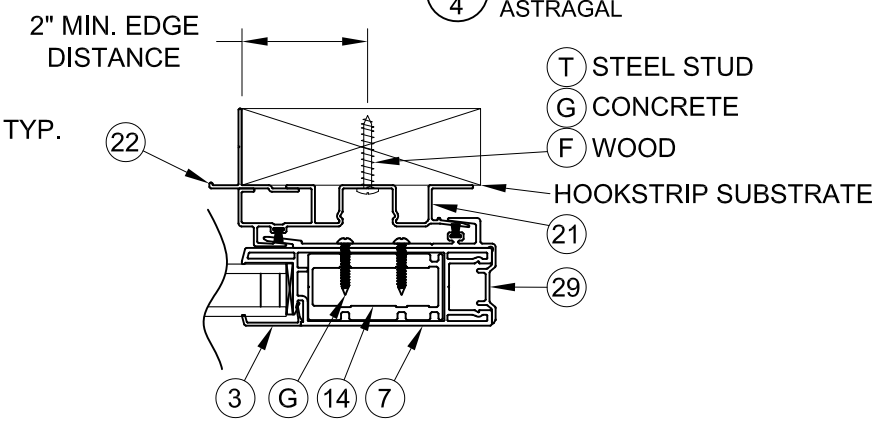
5 HORIZONTAL CROSS SECTION
4 2X BUCK CONSTRUCTION



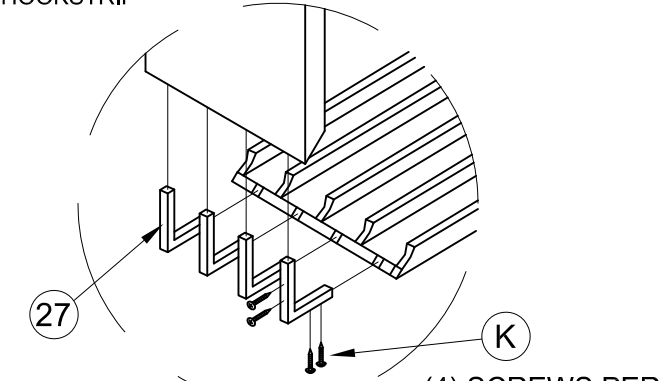
9 HORIZONTAL CROSS SECTION
4 1X BUCK CONSTRUCTION
SEE NOTE 4



10 HORIZONTAL CROSS SECTION
4 MASONRY CONSTRUCTION
SEE NOTE 5



8 HORIZONTAL CROSS SECTION
4 HOOKSTRIP



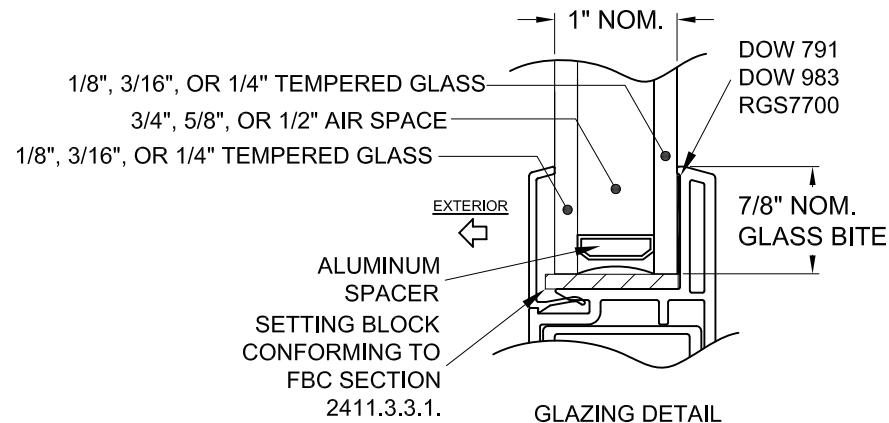
CORNER DETAIL
(4) SCREWS PER CORNER KEY



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- NOTES:
- 1) INTERLOCK REINFORCEMENT SCREWS, G & K, ARE LOCATED 3" FROM EACH END THEN 14.5" ON CENTER.
 - 2) FIXED PANEL IN JAMB SCREWS, G, ARE LOCATED 8" FROM EACH END AND THEN 4 MORE EQUALLY SPACED (6 TOTAL)
 - 3) FIXED PANEL IN MULLION SCREWS, H, AND FIXED PANEL IN ASTRAGAL SCREWS, P, ARE LOCATED 6" FROM EACH END AND THEN 12" ON CENTER.
 - 4) FOR INSTALLATION INTO 1X BUCK CONSTRUCTION, BUCK TO CONCRETE ANCHORS (IF USED) MUST BE AT LEAST 4" FROM PRODUCT INSTALLATION ANCHORS THRU 1X BUCK INTO MASONRY AND FOLLOW MASONRY ANCHOR REQUIREMENTS FROM TABLE 3. APPLIES TO ALL FRAMES.
 - 5) STEEL STUD AND DIRECT TO MASONRY APPLIES TO ALL FRAMES - SEE SECTIONS ABOVE AND SHEETS 7-10 FOR ANCHORAGE FOR EACH FRAME TYPE. (2T, 3T, 4T)

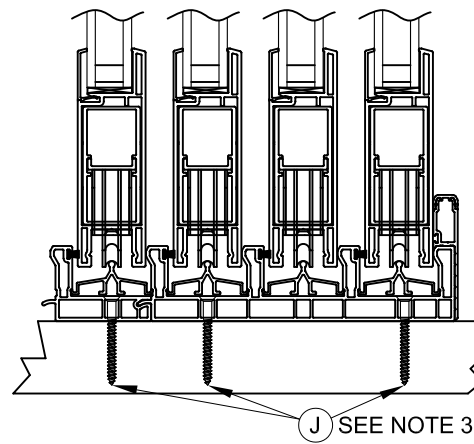
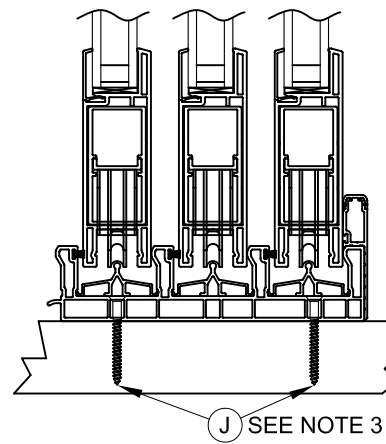
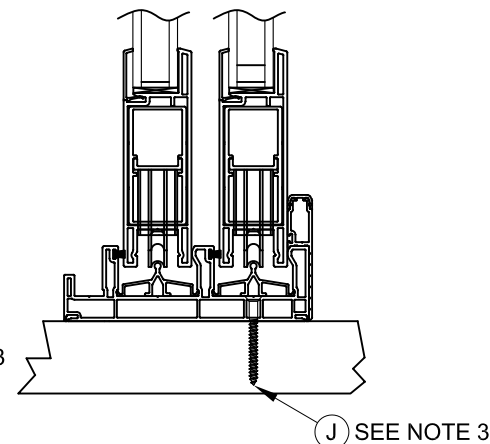
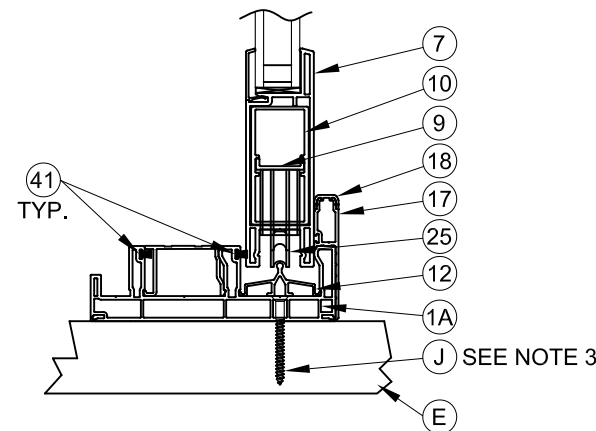
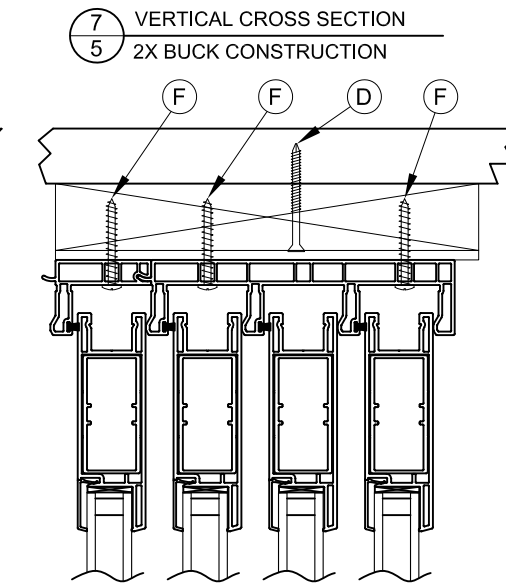
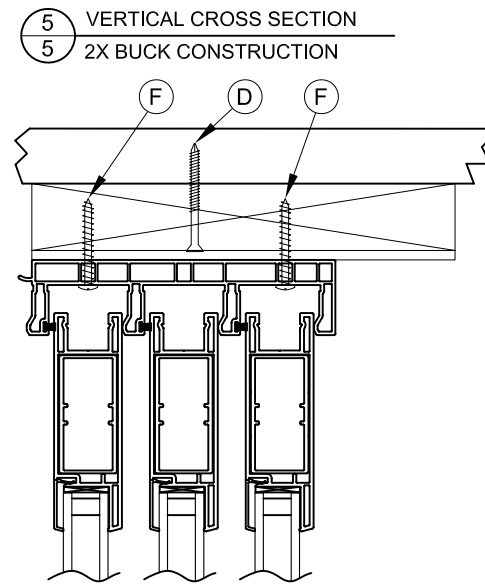
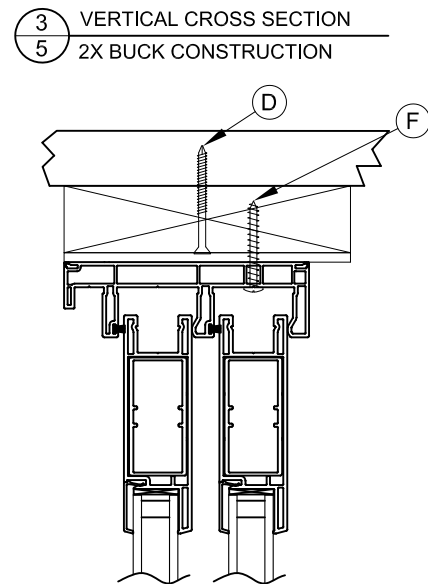
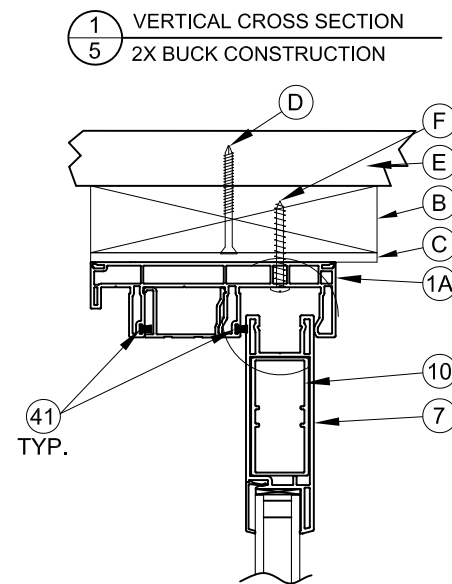
6000 SERIES SLIDING GLASS DOOR		BY:			
HORIZONTAL SECTIONS, CORNER KEY DETAIL		REVISION:	ADDED 1/8" IG GLASS OPTION		
NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610		DATE:	12/2022		
		#:	1		
		DATE: 12/16/2022			
		SCALE: NTS			
		BY: LOGAN YODER			
		DRAWING #: SGD6000NI			
		SHEET: 4 OF 11			



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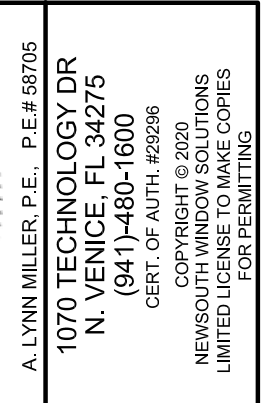
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NOTES:

- 1) FIXED PANEL SCREW INTO HEAD AND SILL, G, LOCATED 3" AND 6" FROM JAMB AND THEN 6", 9" AND 12" FROM THE INTERLOCK.
- 2) FLAT HEAD ANCHORS MUST BE USED IN SILL, ALL OTHERS INTERFERE WITH ROLLER TRACK.
- 3) FOR INSTALLATION INTO 1X BUCK CONSTRUCTION, BUCK TO CONCRETE ANCHORS (IF USED) MUST BE AT LEAST 4" FROM PRODUCT INSTALLATION ANCHORS THRU 1X BUCK INTO MASONRY AND FOLLOW MASONRY ANCHOR REQUIREMENTS FROM TABLE 3. APPLIES TO ALL FRAMES.
- 4) DIRECT TO MASONRY APPLIES TO ALL FRAMES.

6000 SERIES SLIDING GLASS DOOR		BY:	
VERTICAL SECTIONS, GLAZING DETAIL		REVISION:	ADDED 1/8" IG GLASS OPTION
NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610		DATE:	12/2022
		#:	1
DATE: 12/16/2022			
SCALE: NTS			
BY: LOGAN YODER			
DRAWING #: SGD6000NI			
SHEET: 5 OF 11			



1) 1X BUCK CONSTRUCTION, BUCK TO CONCRETE ANCHORS (IF USED) MUST BE AT LEAST 4" FROM PRODUCT INSTALLATION ANCHORS THRU 1X BUCK INTO MASONRY AND FOLLOW MASONRY ANCHOR REQUIREMENTS FROM TABLE 3.

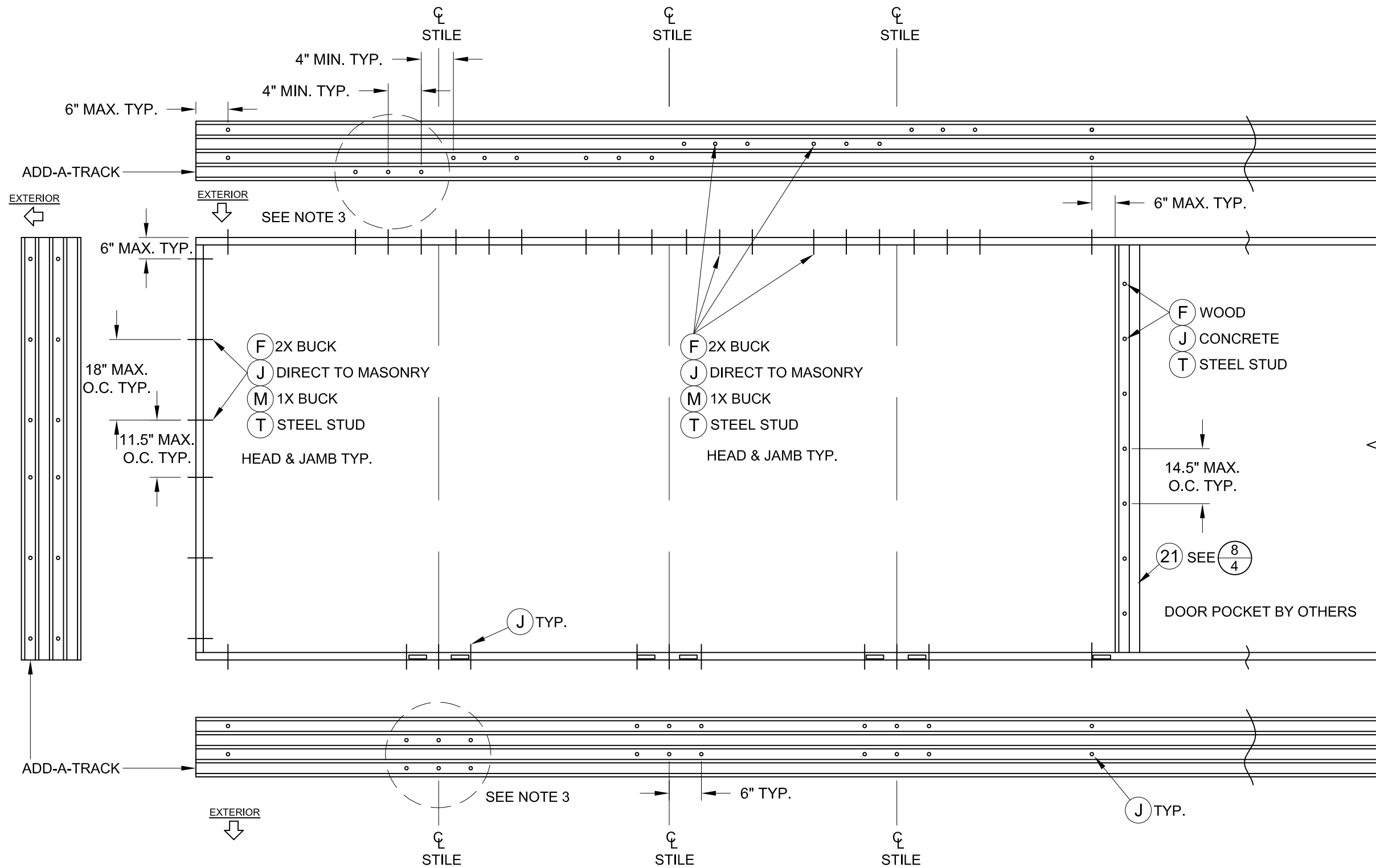
DATE: 12/16/2022			
SCALE: NTS			
BY: LOGAN YODER			
DRAWING # : SGD6000NI			
SHEET: 6 OF 11			
#:	DATE:	REVISION:	BY:
1	12/2022	ADDED 1/8" IG GLASS OPTION	
6000 SERIES SLIDING GLASS DOOR BUCK ANCHORING NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610			



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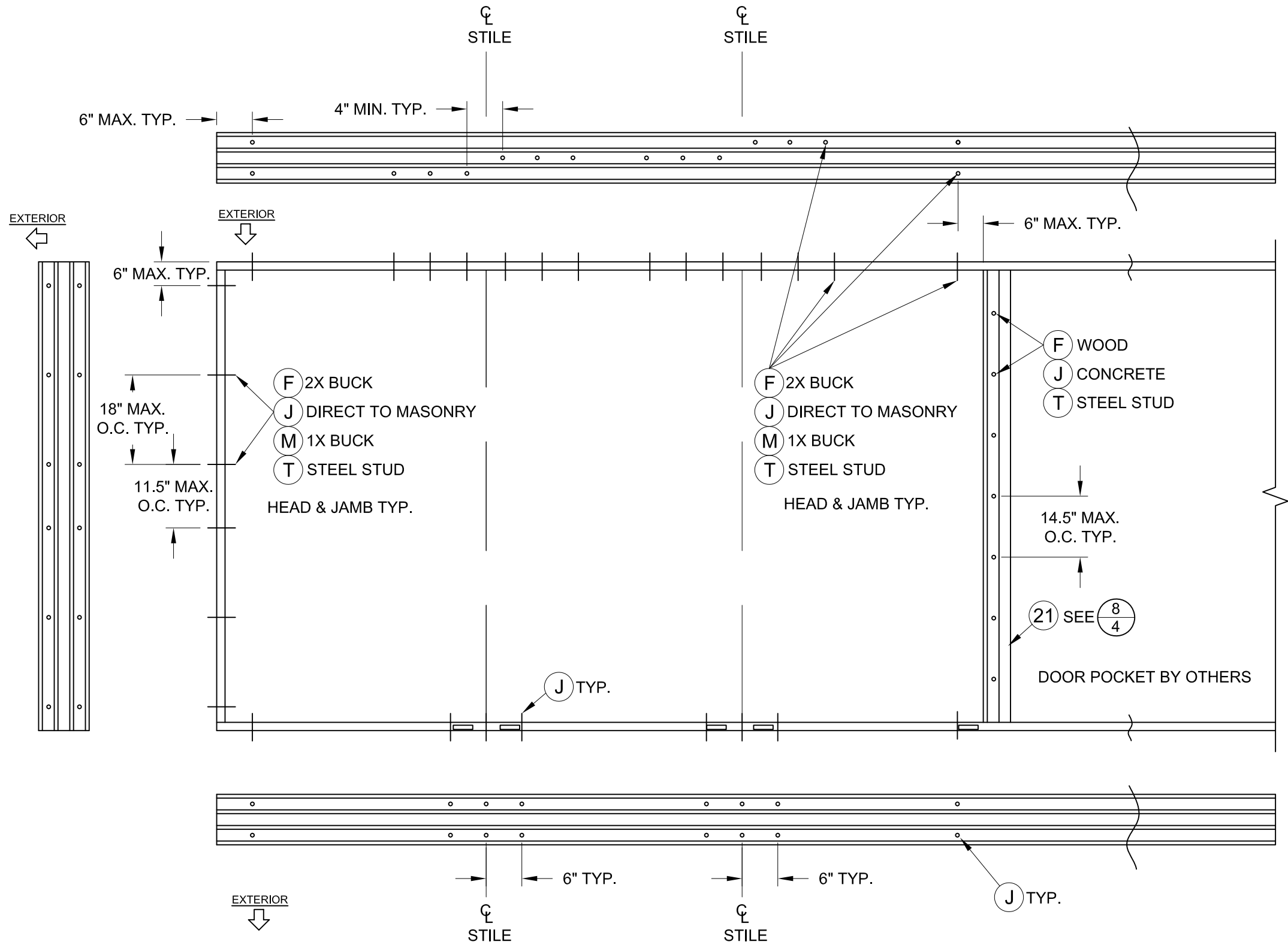
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FRAME ANCHORAGE DETAIL
4T SLIDING GLASS POCKET DOOR

- NOTES:
- 1) STAGGER ANCHORS ABOUT INTERLOCK CENTERLINES - MIN. 4" O.C.
 - 2) FOR BYPASS ANCHORAGE, DISMISS THE CLUSTERS NEAR THE POCKET (SHOWN ON RIGHT) AND REPLACE WITH END CLUSTERS (SHOWN ON LEFT)
 - 3) CLUSTER ANCHORS MUST GO THRU THE ADD-A-TRACK WHEN THERE IS AN OPERABLE PANEL PRESENT IN THE ADD-A-TRACK.

6000 SERIES SLIDING GLASS DOOR		BY:	
4T FRAME ANCHORING		REVISION:	ADDED 1/8" T IG GLASS OPTION
NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610		DATE:	12/2022
		#:	1
		DATE: 12/16/2022	
		SCALE: NTS	
		BY: LOGAN YODER	
		DRAWING #: SGD6000NI	
		SHEET: 7 OF 11	



NOTES:

- 1) STAGGER ANCHORS ABOUT INTERLOCK CENTERLINES - MIN. 4" O.C.
- 2) FOR BYPASS ANCHORAGE, DISMISS THE CLUSTERS NEAR THE POCKET (SHOWN ON RIGHT) AND REPLACE WITH END CLUSTERS (SHOWN ON LEFT)

FRAME ANCHORAGE DETAIL
3T SLIDING GLASS POCKET DOOR



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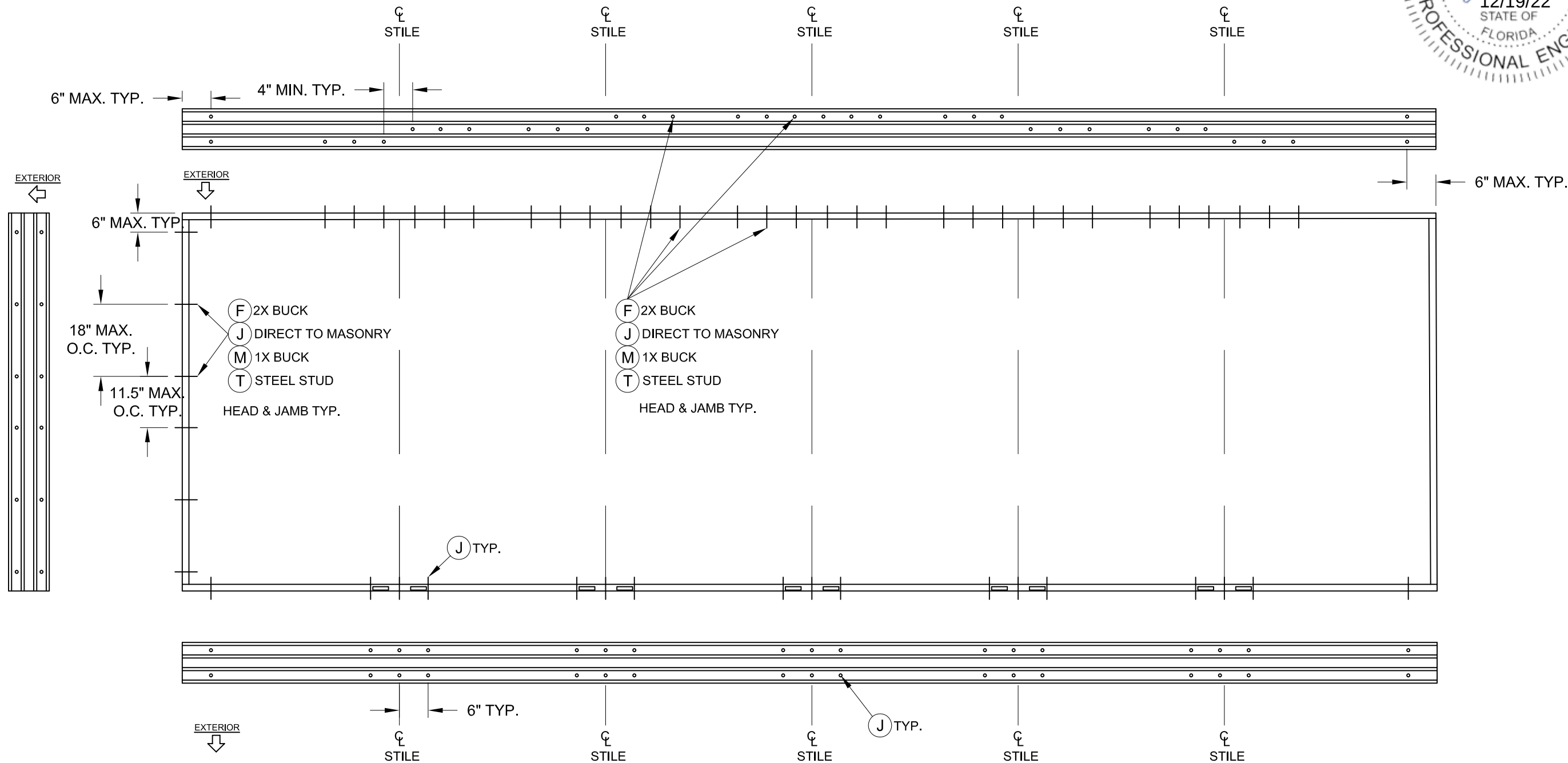
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3T FRAME ANCHORING		NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610	
BY:			
REVISION:	ADDED 1/8" T IG GLASS OPTION		
DATE:	12/2022		
#:	1		
DATE: 12/16/2022			
SCALE: NTS			
BY: LOGAN YODER			
DRAWING #: SGD6000NI			
SHEET: 8 OF 11			



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NOTES:

- 1) STAGGER ANCHORS ABOUT INTERLOCK CENTERLINES - MIN. 4" O.C
- 2) XXXXXX SHOWN, ANCHORAGE SIMILAR FOR XXXXX AND XXX

FRAME ANCHORAGE DETAIL
3T SLIDING GLASS DOOR

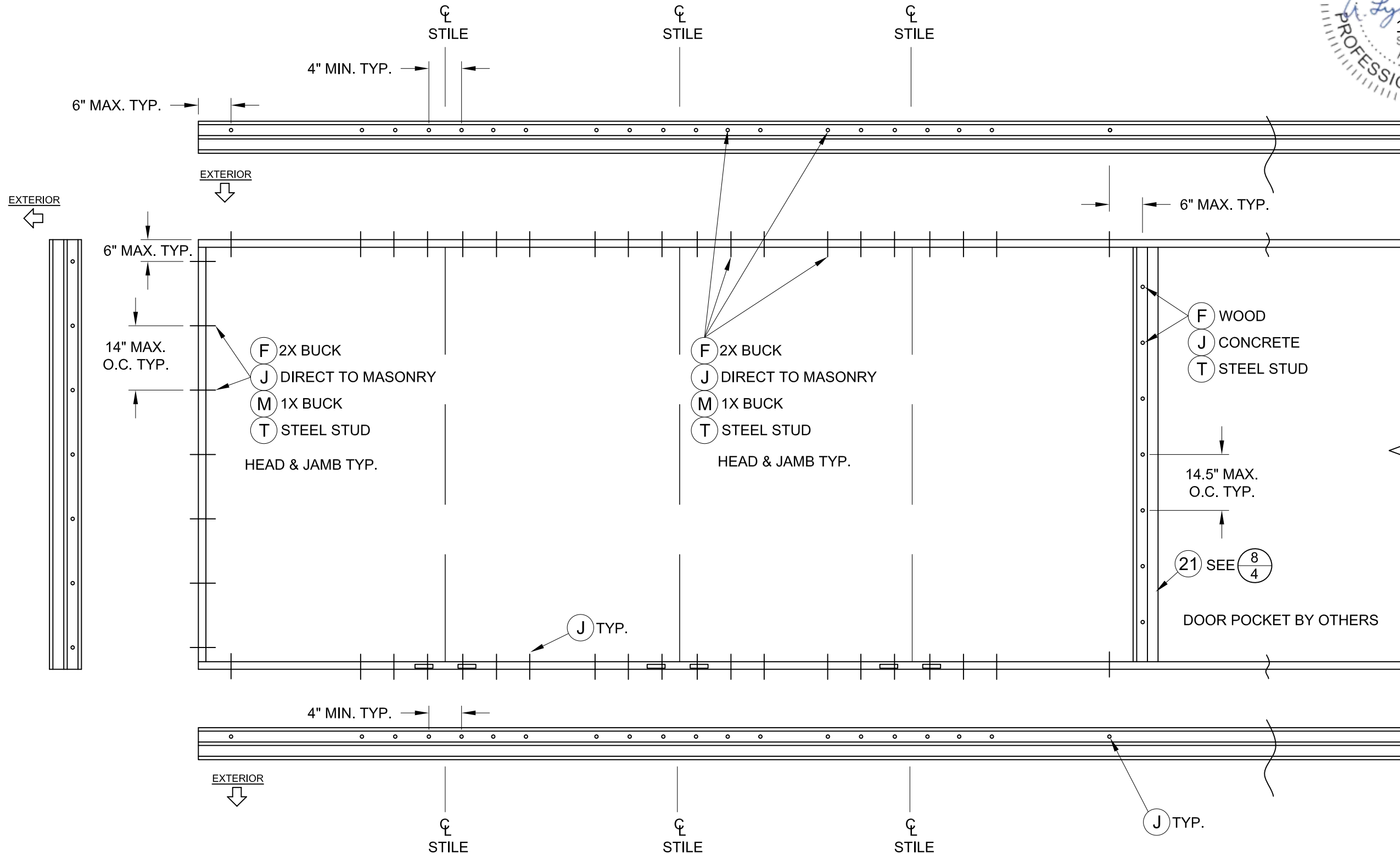
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		DATE: 12/16/2022	
		SCALE: NTS	
		BY: LOGAN YODER	
		DRAWING # : SGD6000NI	
		SHEET: 9 OF 11	



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NOTES:

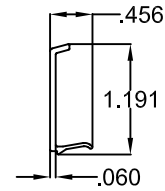
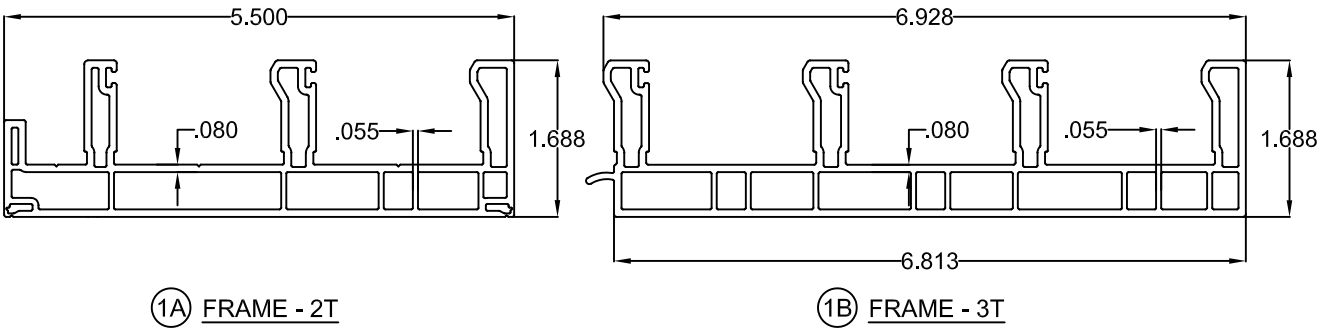
- 1) FOR BYPASS ANCHORAGE, DISMISS THE CLUSTERS NEAR THE POCKET (SHOWN ON RIGHT) AND REPLACE WITH END CLUSTERS (SHOWN ON LEFT)

FRAME ANCHORAGE DETAIL
2T SLIDING GLASS POCKET DOOR

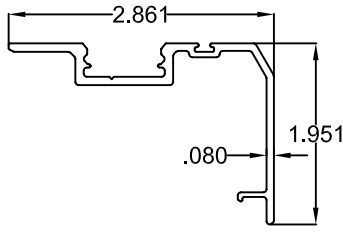
6000 SERIES SLIDING GLASS DOOR		2T FRAME ANCHORING		NEWSOUTH WINDOW SOLUTIONS 10741 CROSSROADS COMMERCE BLVD. TAMPA, FL 33610	
BY:					
REVISION:	ADDED 1/8" T IG GLASS OPTION				
DATE:	12/2022				
#:	1				
DATE: 12/16/2022					
SCALE: NTS					
BY: LOGAN YODER					
DRAWING # : SGD6000NI					
SHEET: 10 OF 11					

BILL OF MATERIALS		
ITEM #	DESCRIPTION	MATERIAL
A	1X BUCK (SG>=0.42)	WOOD
B	2X BUCK (SG>=0.42)	WOOD
C	1/4" MAX SHIM SPACE	-
D	1/4" X 2-3/4" ELCO ULTRACON OR ULTRACON+ CONCRETE SCREW	STEEL
E	MASONRY - 3000 PSI MIN CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE
F	#10 X 2" PPH SMS	STEEL
G	#8 X 1" PPH SMS	STEEL
H	#10 X 2-1/2" PPH SMS	STEEL
J	1/4" X 2-1/4" ELCO ULTRACON OR ULTRACON+ CONCRETE SCREW	STEEL
K	#8 X 1/2" PPH SMS	STEEL
N	1/4" X 3-3/4" ELCO ULTRACON OR ULTRACON+ CONCRETE SCREW	STEEL
P	#8 X 1-1/2" PPH SMS	STEEL
T	#10-16 PH SELF-DRILLING SMS (3 THREADS MIN. THRU STUD)	STEEL
X	STEEL STUD MIN THICKNESS 0.056" (ASTM A653 GRADE 50, FY=50 KSI MIN., FU=65 KSI MIN.)	STEEL
1A	FRAME - 2T	PVC
1B	FRAME - 3T	PVC
2	ADD-A-TRACK	PVC
3	GLAZING BEAD	PVC
4	FRAME CAP (JAMB COVER)	PVC
5	INTERLOCK	6063-T5
6	SILL CAP (THRESHOLD)	6063-T5
7	PANEL STILE/RAIL	PVC
9	ROLLER SUPPORT	6063-T5
10	REINFORCEMENT (LOCK STILE, TOP/BTM RAIL)	6065-T5
11	FIXED PANEL SUPPORT	6065-T5
12	ROLLER TRACK	6063-T5
14	HD REINFORCEMENT (INTERLOCK)	ALUM
17	STANDARD SILL RISER	6063-T5
18	SILL RISER CAP	6063-T5
19	HIGH DAM SILL RISER	6063-T5
21	HOOKSTRIP	6063-T5
22	HOOKSTRIP FLANGE	6063-T5
23	MULLION (OFFSET BUTTSTILE)	PVC
24	REINFORCEMENT - MULLION (LARGE)	6063-T5
25	ROLLER ASSEMBLY	STEEL
26	REINFORCEMENT - MULLION (SMALL)	6063-T5
27	CORNER KEY	PVC
29	DOUBLE INTERLOCK (PANEL TO HOOKSTRIP)	6063-T5
30	LOCK AND HANDLE	-
31	STRIKE PLATE	-
39	SCREW COVER (HOOKSTRIP)	PVC
40	ASTRAGAL	6063-T5
41	WTSP, .187 x .290 Poly Fin	
42	WTSP, 0.8125" x 0.875" x 4" Fuzzy Pad (TOP/BTM RAIL)	
43	WTSP, 1.87" x 4" Fuzzy Pad	
44	WTSP, 1.25" x 4" Fuzzy Pad	

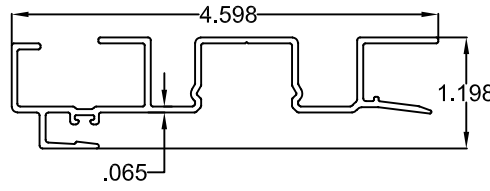
THE APPROVED, RIGID PVC EXTERIOR EXTRUSIONS ARE TO BE PRODUCED BY EXTRUDERS' LICENSEES UNDER "AAMA CERTIFICATION PROGRAMS FOR RIGID PVC EXTRUSIONS".



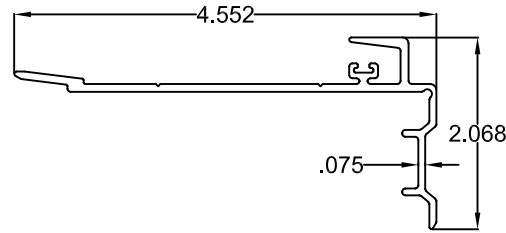
3 GLAZING BEAD



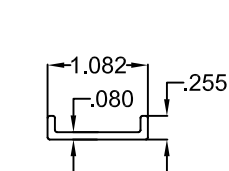
5 INTERLOCK



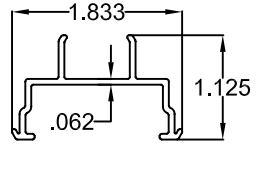
21 HOOKSTRIP



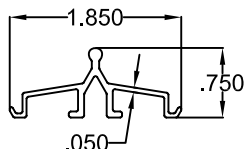
29 DOUBLE INTERLOCK (HOOKSTRIP)



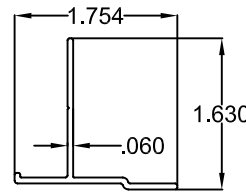
9 ROLLER SUPPORT



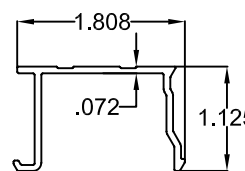
11 FIXED PANEL SUPPORT



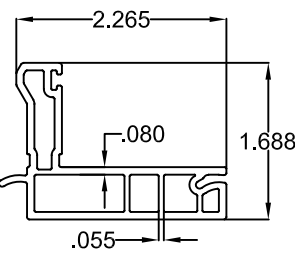
12 ROLLER TRACK



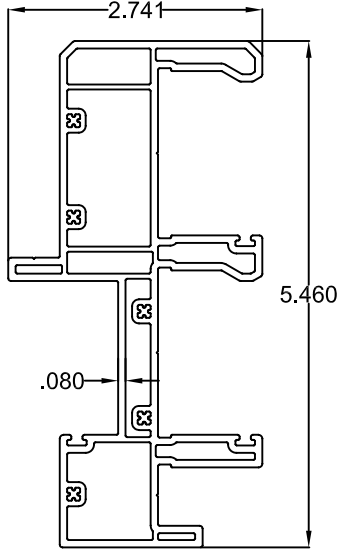
22 HOOKSTRIP FLANGE



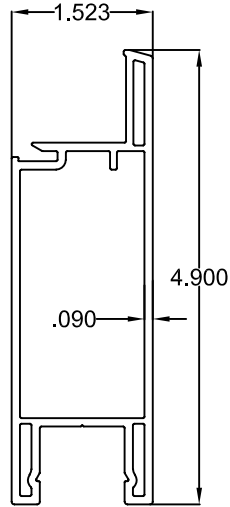
4 FRAME CAP



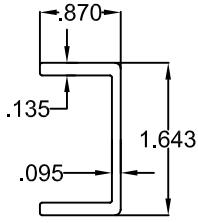
2 ADD-A-TRACK



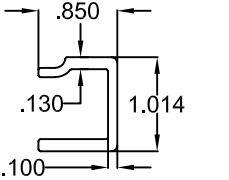
23 MULLION



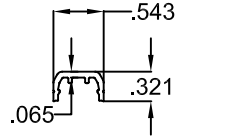
7 PANEL STILE/RAIL



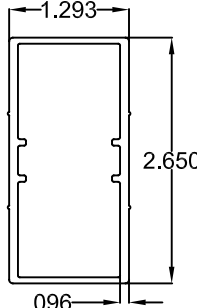
24 REINF. MULLION



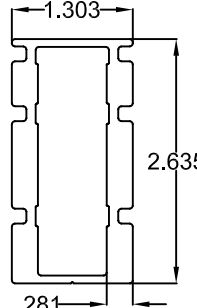
26 REINF. MULLION



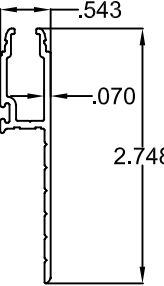
18 SILL RISER CAP



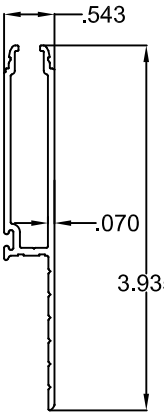
10 REINF. LOCK STILE, TOP/BTM RAIL



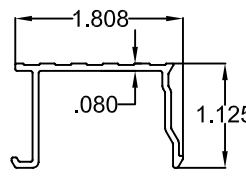
14 HD REINF. INTERLOCK



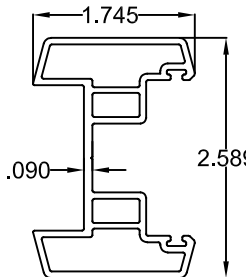
17 SILL RISER 2.81" TALL w/CAP



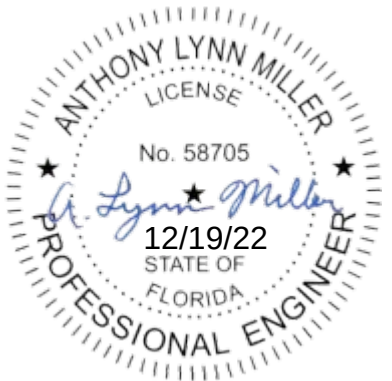
19 HIGH DAM SILL RISER 4" TALL w/CAP



6 SILL CAP



40 ASTRAGAL



A. LYNN MILLER, P.E., P.E.# 58705

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N. VENICE, FL 34275
(941)-480-1600

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6000 SERIES SLIDING GLASS DOOR

EXTRUSIONS / BILL OF MATERIALS

NEWSOUTH WINDOW SOLUTIONS
10741 CROSSROADS COMMERCE BLVD.
TAMPA, FL 33610

BY:

REVISION:

DATE:

#:

DATE: 12/16/2022

SCALE: 10:1

BY: LOGAN YODER

DRAWING #:

SGD6000NI

SHEET: 11 OF 11